

MAXIMUM SERVICE LEVEL  
FOR THE DIE-MAKING INDUSTRY



voestalpine Precision Strip S.A.U.  
Established as the specialist for cold  
rolled precision strip steel.



The Notting group was founded in 1844 in London, England. After a series of acquisitions, the combined business of Servitroquel and Notting became a part of the voestalpine Precision Strip division with a new factory and offices in a modern industrial complex in Montornès, near Barcelona.

A company specialised in the die making industry with a full range of products, ultimate service, long tradition and extensive product know-how.

Furthermore, the specialist in the Iberian Peninsula for cold rolled steel for applications in highly demanding industries such as the paper producing or the compressor manufacturing industries.

Fast reaction time in combination with ability to meet customised requirements, wide range of products always in stock for the shortest delivery times makes us the number one supplier.

## THE SALES TEAM

We have a hand picked team of experienced specialists dedicated to customer service. They will advise you regarding the most suitable product for your requirements. Our experienced sales team has expert knowledge and can advise you on the choice of materials for your most critical jobs.

# ONE STOP SHOP FOR DIE MAKING INDUSTRY

We manufacture and distribute a wide range of high quality die rule products and are distributors of a complete range of die room accessories, making us the supplier of choice for the professional die maker.

Under the **Servitroquel –Notting** product brand names we supply a complete range of flat bed die rule products, both tip hardened and through hardened, perforating rules, cut crease rules and specials and our factory can produce special products at very short notice.

**Accessories:** Die boards, ejection rubbers, punches, We stock practically everything that a die-maker could require and if we don't have it we will order it or make it specially.



# SERVICE AND QUALITY – OUR PASSION



## PRODUCT RANGE



The image shows a stack of three boxes of servitroquel notting steel rule products. The top box is red and white, with the company logo and text 'servitroquel notting' and 'STEEL RULES' visible. The boxes are stacked on a grey background.

### STEEL RULE PRODUCTS

- » **Cutting rules**
  - Edge hardened rules
  - Through hardened rules
- » **Creasing rule**
  - Cut-crease rule
- » **Special rules**
  - Wave and dekle rule
  - Zipper rules
  - Glue flap rules
  - Spacer Rules
- » **Tolerances**

### DIE ACCESSORIES

- » Die punches
- » Die board
- » Stripping plates / pins
- » Others



# STEEL RULE PRODUCTS

## Rule Bevel Profile



Center Bevel

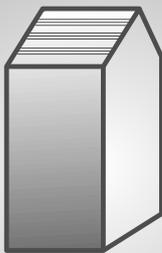


Long Center Bevel

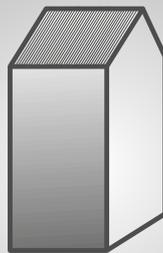


Side Bevel

## Rule Bevel Finish



Shaved Cutting Bevel (S)



Ground Cutting bevel (G)

### Shaved Cutting Bevel (S)

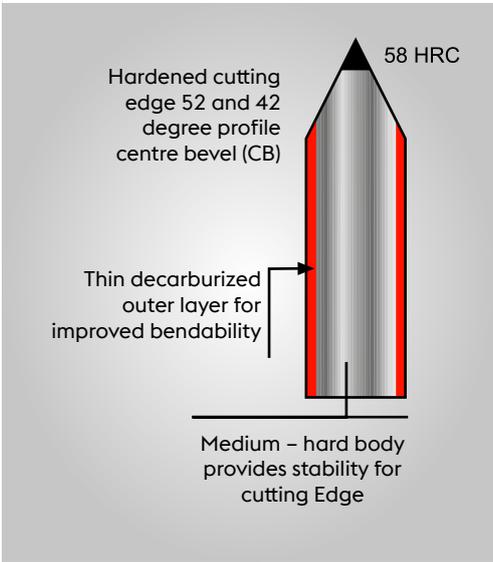
The standard finish for Servitroquel cutting rules is a precision Shaved/drawn edge bevel surface. This provides an excellent height consistency.

### Ground Cutting bevel (G)

For professional cutting of plastics, rubber, laminates, and coated materials a sharpened /ground cutting is the best choice.

# CUTTING RULES

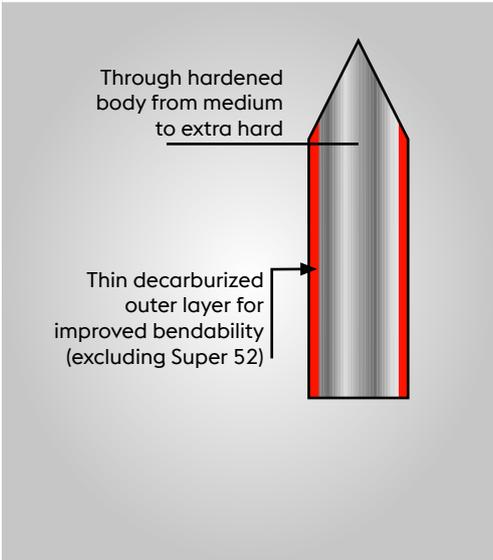
## Edge Hardened Cutting Rules



### Nova Flex II H

Hardness	Body - 35HRC Edge - 58HRC
Bendability	(2pt) - 60°, R 0.3mm
Heights	23.3 – 24.1 mm
Thickness	0.7 (2pt) – 1.05 mm (3pt)
Bevels execution	CB, LCB
Bevel angles	52° and 42°
Bevel finish	shaved (S), ground (G)

## Through Hardened Cutting Rules



### Super 52 medium hard

Hardness	Body - 40 - 44HRC Edge - 44HRC
Heights	23.3 – 23.8 mm
Thickness	0.7 (2pt) – 1.05 mm (3pt)
Bevels execution	SB, CB, LCB
Bevel angles	42°, 52°
Bevel finish	shaved (S), ground (G)

All steel rules available in cut to length or in coils, clockwise and anti-clockwise

The Super 52 is a general all purpose rule with a through hardened body. This medium hard rule offers a good press life for short to medium work. With a precision shaved edge it has excellent height accuracy, ideal for precision die-cutting.

#### Application

- Synthetic materials
- Solid board
- Corrugated board, labels
- Visit cards
- Recycled board
- Coated paperboard

Precision steel rule with induction hardened edge for longer press life and decarburised outer faces for improved bendability. Especially suited for use with automatic bending machines.

#### Application

- Solid board
- Corrugated board, Labels
- Folding cartons
- Medium/long run work

#### Customer benefit

Thin decarburized outer layer for improved bendability  
Medium – hard body provides stability for the cutting Edge  
Shoulder radius profile to blend the rule tip with the body

## Super 63<sub>hard</sub>

Hardness	Body - 47 - 50HRC Edge - 48HRC
Heights	23.3 – 23.8 mm
Thickness	0.7 (2pt) – 1.05 mm (3pt)
Bevels execution	SB, CB, LCB
Bevel angles	42°, 52°
Bevel finish	shaved (S), ground (G)

The Super 63 is a general purpose rule with a through hardened body. This hard rule offers the highest quality, stability and performance for difficult cutting applications.

#### Application

- Plastics
- Synthetic materials
- Solid board
- Corrugated board, labels
- Visit cards
- Recycled board
- Coated paperboard

## Super 80<sub>extra hard</sub>

Hardness	Body - 52 - 54HRC Edge - 54HRC
Heights	23.3 – 23.8 mm
Thickness	0.7 (2pt) – 1.05 mm (3pt)
Bevels execution	SB, CB, LCB
Bevel angles	42°, 52°
Bevel finish	shaved (S), ground (G)

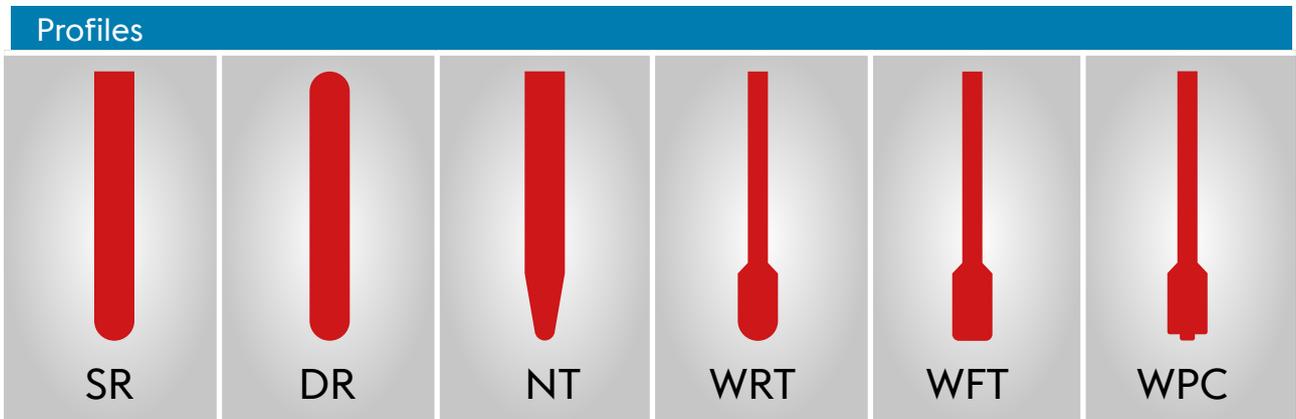
A very hard rule with excellent stability for heavy duty applications.

#### Application

- Gaskets, Cork, Felt, Plastics & Foils
- Excellent for long run work



# CREASING RULES



Super Crease	
Hardness	39 HRC
Heights	20.0 - 23.8 mm
Thickness	0.53 (1.5pt), 0.71 (2pt), 1.05 (3pt), 1.42 (4pt)
Profiles	SR, DR, NT, WRT, WFT, WPC

Super Crease creasing rule is an ideal rule for general use. Its extra smooth radius prevents cracking on the fold of the die-cut materials. The through hardened decarburized steel minimizes tool wear with optimum durability.

**Application**

- Paperboard
- Corrugated board, Labels
- Folding cartons
- Medium to long run work
- Available in clockwise and anti-clockwise coils

## Cut-Crease Rules



Product	Super 52
Hardness	Body - 40 - 44HRC Edge - 44HRC
Heights	Cutting height 23.8mm Creasing height 23.3 mm
Thickness	0.7 (2pt) – 1.05 mm (3pt)
Bevel execution	CB
Bevel angles	52°
Bevel finish	shaved (S) and ground (g)

The standard creasing profile is Flat Top Crease, but Round Top Crease can also be produced. The special feature of this type is the rounded form of the crease segment to ensure a smooth fold.

The base product specifications and tolerances are the same as for Super 52.

A very wide variety of dimensions can be made to order.



Height	Thickness	Tooth and Gap	on stock
23.8 mm	0.71 mm (2pt), 1.05 mm (3pt)	3 mm x 3 mm	
23.8 mm	0.71 mm (2pt), 1.05 mm (3pt))	4 mm x 4 mm	
23.8 mm	0.71 mm (2pt), 1.05 mm (3pt)	6 mm x 6 mm	
23.8 mm	0.71 mm (2pt), 1.05 mm (3pt)	7 mm x 7 mm	
23.8 mm	0.71 mm (2pt), 1.05 mm (3pt)	8 mm x 4 mm	
23.8 mm	0.71 mm (2pt), 1.05 mm (3pt)	8 mm x 8 mm	
23.8 mm	0.71 mm (2pt), 1.05 mm (3pt)	9 mm x 9 mm	
23.8 mm	0.71 mm (2pt), 1.05 mm (3pt)	10 mm x 5 mm	
23.8 mm	0.71 mm (2pt), 1.05 mm (3pt)	10 mm x 10 mm	X
23.8 mm	0.71 mm (2pt), 1.05 mm (3pt)	15 mm x 10 mm	
23.8 mm	0.71 mm (2pt), 1.05 mm (3pt)	15 mm x 15 mm	
23.8 mm	0.71 mm (2pt), 1.05 mm (3pt)	20 mm x 20 mm	

# SPECIAL RULES

## Standard-Perforating or Intermittent Rules



Product	Super 52
Hardness	Body - 40 - 44HRC Edge - 44HRC
Thickness	0.7 (2pt) - 1.05 mm (3pt)
Bevel execution	CB
Bevel angles	42°, 52°
Bevel finish	shaved (S)

Some products are stock items but a very wide range of heights and intermitten-ces can be made to order.

Dimensions	Intermittences	Tooth	Gap	on stock	Samples
23.8 mm x 0.71 mm	1 x 1	1 mm	1 mm	X	.....
23.8 mm x 0.71 mm	2 x 1	2 mm	1 mm		-----
23.8 mm x 0.71 mm	3 x 1	3 mm	1 mm		-----
23.8 mm x 0.71 mm	4 x 1	4 mm	1 mm		-----
23.8 mm x 0.71 mm	5 x 1	5 mm	1 mm		-----
23.8 mm x 0.71 mm	2 x 2	2 mm	2 mm	X	-----
23.8 mm x 0.71 mm	3 x 3	3 mm	3 mm	X	-----
23.8 mm x 0.71 mm	4 x 4	4 mm	4 mm		-----
23.8 mm x 0.71 mm	7 x 7	7 mm	7 mm		-----

## Business Form Rules

### STANDARD PERFORATING BLADES

We have a wide range of blades in stock. Available in 2pt, 3pt, and 4pt in a wide range of tooth and gap combinations. Other sizes can be made to order. Both centre and side bevel are available and can be supplied in coils or cut lengths.

### STANDARD MICRO PERFORATING BLADES.

**50 tpi** - for single and multi part forms. Available with minimum tooth depth of 0.35mm and a maximum of 0.70mm. Standard tie size is 0.20mm.

**30 tpi** - for single and multi part forms. Available with minimum tooth depth of 0,35mm and a maximum of 0.70mm. Standard tie size is 0.30mm.

Special sizes- can be made to order.

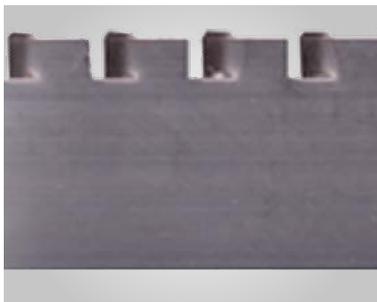


## Wave and Deckle Rules



Product	Super 52
Hardness	Body - 40 - 44HRC Edge - 44HRC
Thickness	0.7 (2pt) - 1.05 mm (3pt)
Heights	21.30 mm - 25.40 mm
Bevel execution	CB, LCB
Wave spacing	2.0 / 3.5 / 5.0 / 7.0 / 10.0 mm

## Zipper Rules



Product	Super 52
Hardness	Body - 40 - 44HRC Edge - 44HRC
Thickness	0.7 (2pt) - 1.05 mm (3pt)
Heights	21.30 mm - 25.40 mm
Bevel execution	CB
Wave spacing	6.0 / 8.0 / 10.0 / 12.0 mm

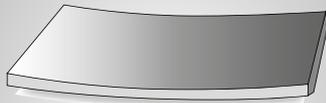
## Glue Flap Rules / Spacer Rules / Stripping Rules

	Glue Flap Rules	Spacer Rules	Stripping Rules
Product	Super 52		
Hardness	40 - 44 HRC	35 HRC	
Thickness	0.71 mm	2.13 mm	1.05 mm
Height	23.6 mm	15 - 18 mm	30 / 40 / 50 / 55 mm

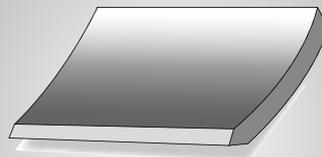
# TOLERANCES



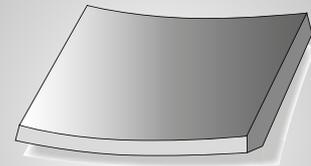
## Form Tolerances



**Straightness**  
max. 0.5mm/1m length



**Camber / dish**  
max. 0.10% of rule height



**Flatness / coilset**  
max. 5mm/1m length

## Tolerance Table Cutting Rules

Thickness		Tolerance
0.53mm	1,5pt	0.020mm
0.71mm	2pt	0.020mm
1.05mm	3pt	0.020mm
1.42mm	4pt	0.025mm
2.13mm	6pt	0.030mm

Height		Tolerance
mm	inch	mm
8.00 - 25.4	0.315 - 1000	+/- 0.020
		for shaved edges

## Tolerance Table Creasing Rules

Creasing rule tolerances have to be co-ordinated to the tolerances of the cutting rules. Due to the gradual wear on the cutting blades creasing rule height tolerances have to be negative only.

Thickness		Height Tolerance	Thickness Tolerance
0.53mm	1,5pt	+0 mm / -0.04 mm	+/- 0.015 mm
0.71mm	2pt	+0 mm / -0.04 mm	+/- 0.015 mm
1.05mm	3pt	+0 mm / -0.04 mm	+/- 0.020 mm
1.42mm	4pt	+0 mm / -0.04 mm	+/- 0.020 mm

# DIE PUNCHES

Punches for die cutting of cardboard or other non-metal materials. Made of hardened steel or special carburized steel tube, depending on the work for which they are intended.



## C/M with Spring

Height	Cutting Diameter
23.8 mm	3 mm up to 17.5 mm (in 0.5 mm steps)

## S/M without Spring

Height	Cutting Diameter
23.8 mm	4 mm up to 16.5 mm (in 0.5 mm steps)

## Center Bevel - T

Height	Cutting Diameter
23.8 mm	5 mm up to 18 mm (in 0.5 mm steps) 19 mm up to 28 mm (in 1 mm steps)

## Inside Bevel with Spring - R. C/M

Height	Cutting Diameter
23.8 mm	4 mm up to 14 mm (in 1 mm steps)

## Hollow - C/D

Height	Cutting Diameter
23.8 mm	1 mm up to 5 mm (in 0.5 mm steps)

## Pointed Tip

Height	Cutting Diameter
23.8 mm	1 mm up to 10 mm (in 0.5 mm steps)

## Side Ejection - C/S

Height	Cutting Diameter
23.8 mm	1 mm up to 10 mm (in 0.5 mm steps)

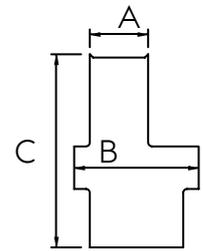
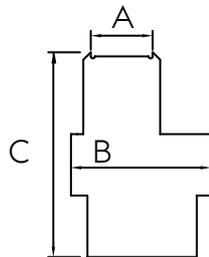
# STRIPPING PLATES / PINS

## Servi Strip - Stripping Plates



Stripping plates designed and created for scrap ejection in jobs using free fall expulsion. Available in two bevel styles – straight and extension and in two formats, flat or with 90° fold. Various dimensions can be supplied.

Various formats can be made to measure!



### Servi Strip

Item-No.	A	B	C
OS-Strip-04	4 mm	A + 19 mm	50 mm
OS-Strip-05	5 mm	A + 19 mm	50 mm
OS-Strip-07	7 mm	A + 19 mm	50 mm
OS-Strip-09	9 mm	A + 19 mm	50 mm
OS-Strip-10	10 mm	A + 19 mm	50 mm
OS-Strip-11	11 mm	A + 19 mm	50 mm
OS-Strip-12	12 mm	A + 19 mm	50 mm
OS-Strip-13	13 mm	A + 19 mm	50 mm
OS-Strip-15	15 mm	A + 19 mm	50 mm
OS-Strip-20	20 mm	A + 19 mm	50 mm

### Servi Strip 2

Item-No.	A	B	C
OS-Strip2-04	4 mm	A + 19 mm	50 mm
OS-Strip2-05	5 mm	A + 19 mm	50 mm
OS-Strip2-07	7 mm	A + 19 mm	50 mm
OS-Strip2-09	9 mm	A + 19 mm	50 mm
OS-Strip2-10	10 mm	A + 19 mm	50 mm
OS-Strip2-11	11 mm	A + 19 mm	50 mm
OS-Strip2-12	12 mm	A + 19 mm	50 mm
OS-Strip2-13	13 mm	A + 19 mm	50 mm
OS-Strip2-15	15 mm	A + 19 mm	50 mm
OS-Strip2-20	20 mm	A + 19 mm	50 mm

## Stripping Pins



### Flat Head

Length	Diameter
50 mm	2 mm
50 mm	3 mm
50 mm	4 mm
50 mm	6 mm
50 mm	7 mm
50 mm	8 mm
50 mm	9 mm
50 mm	10 mm
50 mm	12 mm

Min. order quantity: 250 units.

### Pointed

Length	Diameter
50 mm	2 mm
50 mm	3 mm
50 mm	4 mm
50 mm	6 mm

Min. order quantity: 250 units.

### Nails

Length
50 mm

Min. order quantity: 250 units.

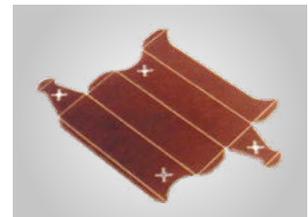
# DIE BOARD (PLYWOOD - BIRCH)

Flat Bed Panels	Sizes (height x width)		Thickness
	1530 mm	2230 mm	9.5 mm 12.0 mm 15.0 mm 18.0 mm
	1525 mm	2230 mm	
	1525 mm	2270 mm	
	1525 mm	1525 mm	
	1270 mm	1525 mm	
	1830 mm	1525 mm	
	1830 mm	1270 mm	
	1830 mm	1220 mm	

The size 1525 mm x 2230 mm can be supplied with melamine surface layer.

Rotary Half Cylinders	Diameter Ø	Length	Thickness
	185 mm	1800 mm	13 mm
	210 mm	1800 mm	
	240 mm	1800 mm	
	250 mm	1800 mm	
	257 mm	1800 mm	
	270 mm	1800 mm	
	297 mm	1800 mm	
	324 mm	1800 mm / 2200 mm	
	350 mm	1800 mm / 2200 mm	
	360 mm	1800 mm	
	365 mm	1800 mm	
	366 mm	1800 mm / 2200 mm	
	380 mm	1800 mm	
	388 mm	1800 mm / 2200 mm	
	390 mm	1800 mm / 2200 mm	
	410 mm	1800 mm / 2500 mm	
	426 mm	1800 mm	
	487 mm	1800 mm / 2200 mm / 2500 mm	

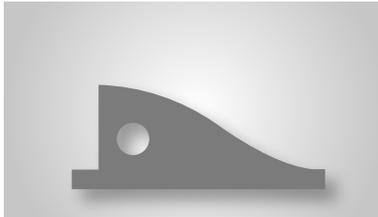
# PERTINAX - SHEETS



	Standard	Super 200	Vetronit
Size	1070 mm x 1070 mm	1070 mm x 1070 mm	1070 mm x 1070 mm
Hight	0.40 mm - 1.00 mm (in 0.05 mm steps) 1.20 / 1.30 / 1.40 / 1.50 mm 2.00 / 2.50 / 3.00 mm	0.40 mm x 1.00 mm (in 0.05 mm steps)	0.40 mm x 1.00 mm (in 0.10 mm steps)

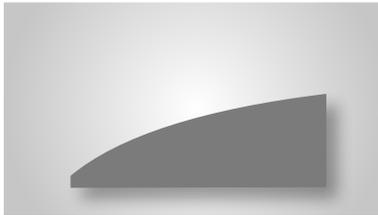
Minimum order quantity 50 mts

# RUBBERS



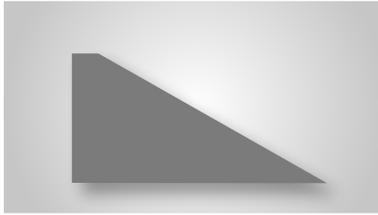
## Easy-Crease

Length	600 mm
Height	7 / 7.5 / 8 / 8.5 / 9 mm
	Min. order quantity 100 mts unit



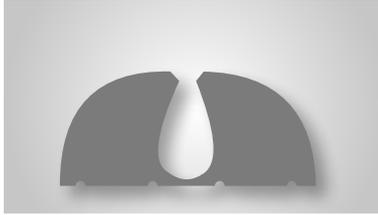
## Kushion-Crease

Length	50 mts coil
Height	7 / 7.5 / 8 / 8.5 / 9 mm
	Min. order quantity 50 mts coil



## Rubber triangular

Length	50 mts coil
Height	10.5 mm
	Min. order quantity 50 mts coil



## C-Profile

Length	600 mm
Height	7 / 7.5 / 8 / 8.5 / 9 mm
	Min. order quantity 50 mts unit

## Rubber Glue CYANOACRYLATE

Bottle 50 gr.
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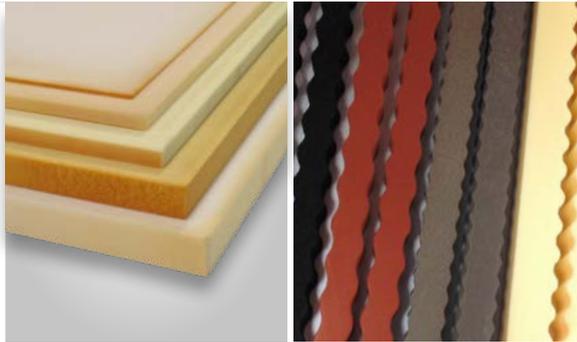
## Vulkancell

### Wavy-Cut-Strips

Length	500 mm
Height	2 up to 12 mm (in 1 mm steps)
Width	13 / 15 / 17 mm
Hardness	35 / 45 / 50 / 60 RC
	Min. order quantity 35 mts units

### Sheets

Size	500 mm x 250 mm
Height	1 up to 20 mm (in 1 mm steps)
Hardness	35 / 45 / 50 / 60 RC
	Min. order quantity 1 sheet



## Rubber for Flat Dies

### Strips

Length	615 mm		
Size	1.5 x 7 mm	7 x 17 mm	10 x 10 mm
	3 x 7 mm	7 x 22 mm	10 x 12 mm
	4 x 7 mm	8 x 8 mm	10 x 15 mm
	5 x 7 mm	8 x 10 mm	10 x 20 mm
	7 x 7 mm	8 x 15 mm	12 x 12 mm
	7 x 8 mm	8 x 16 mm	15 x 15 mm
	7 x 10 mm		15 x 20 mm
	7 x 12 mm		16 x 16 mm
	Min. order quantity 100 mts units		

### Sheets

Size	1410 mm x 615 mm
Height	2 up to 20 mm (in 1 mm steps) 25 up to 50 mm (in 5 mm steps)
	Min. order quantity 1 sheet



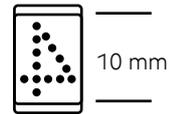
# PERFATYPES

## Perfatypes



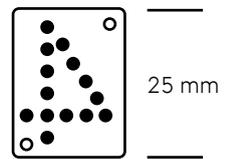
### Mini Types / Mini Holder

Mini Types	Numbers 0-9, min. quantity 25 units
Mini Holder	15 mtr per box, min. quantity 25 units



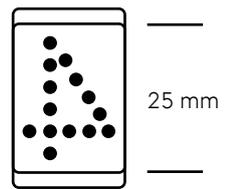
### Perfa Types

Perfa Types	Letters, numbers and symbols, 25mm height
Min. quantity	25 units



### Pervo Types / Holder

Pervo Types	Letters, numbers and symbols, 25mm height to be used only with holder
Holder	Height 37 mm, min. quantity 25 units



## Symbols



### The Green Point

50 mm x 50 mm, min. quantity 25 units
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### Resy Symbol - Standard

60 mm x 70 mm, min. quantity 25 units
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### International Recycling Symbol

75 mm x 75 mm, min. quantity 25 units
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# DIE ACCESSORIES

	<b>Separating Knives</b> Metal Min. order quantity 250 units		<b>Centering Plots</b> Colours: red, black, blue Min. order quantity 250 units
	<b>Distance Screw and Nut</b> Plastic Complete Set or only Screw or Nut Min. order quantity 250 units		<b>Centerline Strengthener</b> Size: 12 mm / 15 mm / 18 mm Min. order quantity 250 units
	<b>Register Fix</b> Plastic Complete Set or only Screw or Nut Min. order quantity 250 units		<b>Height Performance Spacers</b> 23 mm long barrel 25 mm long barrel 27 mm long barrel Min. order quantity 250 units
	<b>Distance Spacer</b> Plastic 23 mm Metal 23 mm / 26 mm Min. order quantity 250 units		<b>Aluminium U-Profiles</b> For centerline I For centerline II Min. order quantity 250 units
	<b>Texo-Bar</b> Length 3500 mm Min. order quantity 5 units		<b>T-Nuts and Fixing Rings</b> Four prongs metric with 4mm / 5mm / 6mm / 8 mm Min. order quantity 250 units
	<b>Speed Mounts</b> 12 mm circular 15 mm x 12 mm (and slotter) 15 mm x 8,5 mm (and slotter) 18 mm x 11 mm (and slotter) Min. order quantity 250 units		<b>Wave Nails</b> Length: 9 mm / 12 mm / 15 mm / 18 mm Min. order quantity 1000 units
	<b>Hoop</b> Ø 270 mm midline Ø 366 mm trasline Ø 487 mm massenzana Ø 487 mm martin dro Min. order quantity 50 units		<b>Aluminium Laser Strip</b> J-50 (50 x 1,42 x 2,2) mm J-55 (55 x 1,42 x 2,2) mm K-50 (50 x 1,42 x 7,0) mm Min. order quantity 50 units

# MANUAL MACHINES



## Double Cutter for Thick Rules

Mat-No.: ST-124

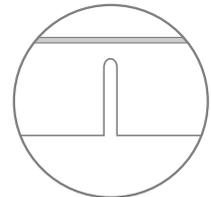
Double-acting hand cutter for both cutting and notching. Supplied with a set of cutting knives and punch-die system for 8mm notches, suitable for work with rule of 1.42 and 2.13 mm thickness (4 and 6 pt.) stop holder rod and telescopic stops for exact control of workpiece dimensions.



## Notching Machine

Mat-No.: ST-117

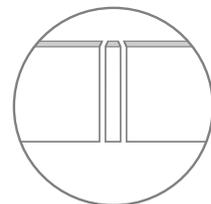
This is a hand NOTCHER with punch-die system of hardened ground steel for work with rule of 0.71 and 1.05 mm in thickness (2 and 3 pt.). This unit is usually supplied for NOTCHES of 8 mm but it can also be supplied for NOTCHES of 5 or 3 mm.



## Nicking Shear

Mat-No.: ST-118

Hand shear specially designed for NICKING of cutting rule. The double angle of the punch permits simultaneous nicking on both sides of the cut. The punch, made of hardened ground steel, has a thickness of 4 mm and an angle of 25°.





### Hand Impact Bender + Set of Accessories

Mat-No.: ST-129

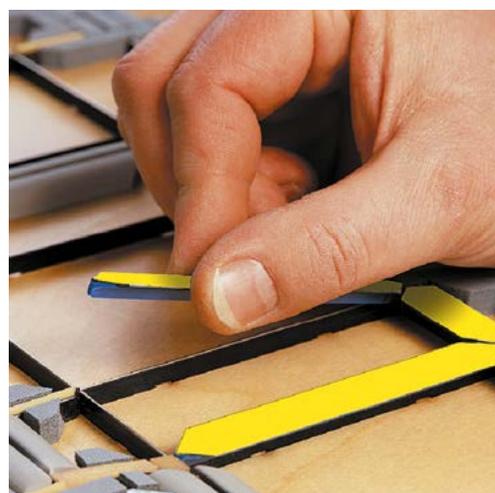
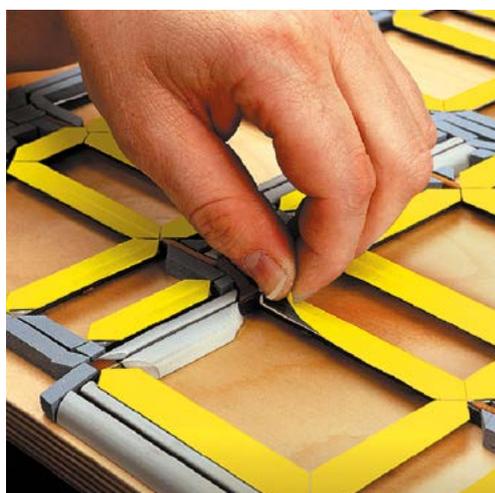
Manual impact hammer bender for work with hardened steel rule up to 30mm in height. Supplied with telescopic measuring stop, pressure adjustment screw and component holder adaptable to shaped components (male and female) and cylindrical components. Complete set of accessories comprising sets of shaped components (male and female), one V-shaped FEMALE component and 14 CYLINDRICAL components of various diameters.



### Creasing-Matrix Die Cutter

Mat-No.: ST-119

Hand-operated machine, specially designed to cut CREASE MATRIX strips. The special configuration of the punch permits cutting at a 90° angle so the strips will fit perfectly when assembled. The stop and millimetric rule permit pieces to be cut to the same dimensions, quickly and accurately.



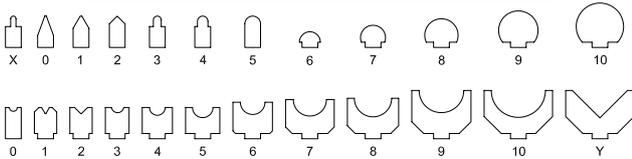
# NOVA MANUAL MACHINES



## NOVA Bender

Unique adjustment system means that the handle movement is the same for any bend required.

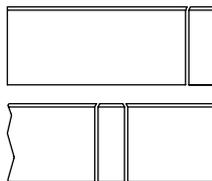
- The end of stroke position of the handle is easily adjusted to suit the individual. Large mechanical advantage means that rule up to 6pt (2mm) soft can be accommodated.
- Slim dies supported overhead, mean that tight and multiple bends can be produced without complications.
- Large bending table give maximum support to the rule.
- Rules up to 50mm high bend in one stroke.
- Dies slip in and out in a moment with a magnetic look holding them in position. Simple easily adjusted gauge with fine screw movement for final positioning.
- Provision is made for fitting to either left or right hand side of machine.



## NOVA Lipper

Unique handle adjustment for comfort and maximum efficiency. Large mechanical advantage enables 2pt and 3pt rule to be cut and lipped with minimum effort.

- Waste pieces clear through the back of the female tool.
- Lips and cuts any height of rule up to 30mm high and any length down to 2mm.
- Quickly adjustable, to lip 2pt or 3pt centre or side bevel.
- Creates distortion free lips for greater strength.
- A side gauge fitted for repetition work.
- Designed to produce left and right lips in one operation.
- Will lip one end only if required.

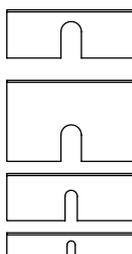




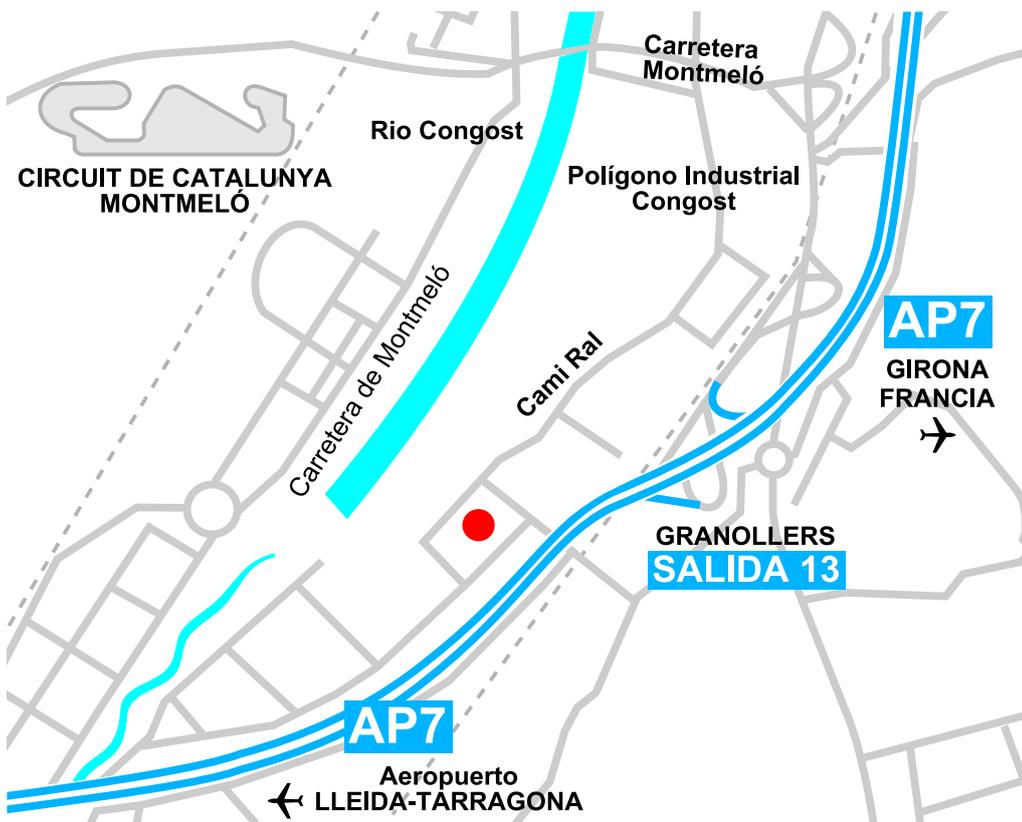
## NOVA Notcher

Unique hand adjustment for comfort and maximum efficiency. Large mechanical advantage enables steel rule up to 6 pt creasing to be notched with minimum effort.

- Pre-bent and curved rule can be notched without obstruction.
- Straight rules are held square by a support guide.
- Depth of notch adjustable up to 19mm.
- Standard notch 6mm or 10mm width.
- Alternative size tools can be supplied.
- Accurately ground tools ensure free notches without distortion.
- Side gauge fitted for repetition work.



Servitroquel-Notting is a registered trademark  
of the voestalpine Precision Strip Group, Austria.



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